



CATALOGUE

—OF THE—

Blair Horse Collar Company,

(Incorporated.)

BLAIR, NEBRASKA.



BLAIR COURIER BOOK PRINT

TO OUR CUSTOMERS;

Your mail orders will reach us promptly, have our careful attention, and most important of all, will be shipped without delay.

We want your business and are equipped to deliver the goods.

TERMS:

Where credit is approved we give 60 days time or 2 per cent. discount for cash in 10 days from date of invoice.

Parties unknown to us who desire credit are requested to furnish satisfactory references, or, if a remittance of 25 per cent, of the amount accompanies order as a guarantee of good faith, this will insure prompt shipment, balance to be paid on delivery of goods.

Fair treatment and immediate shipment is assured to intending purchasers who remit entire amount with order.

Owing to the uncertainty of market conditions, ALL prices are subject to change without notice.

All orders booked subject to fire or strike.

EXTRA ON COLLARS.

We furnish any of our collars all Russet leather ~~at \$1.00 per dozen ex~~

~~net~~
We furnish any collar with Blair Fastners at \$2.50 per dozen extra net.

Extra charge for 14 inch billet and extra top cap. \$1.00 per dozen.

Extra charge made on all sizes above 21 inches.

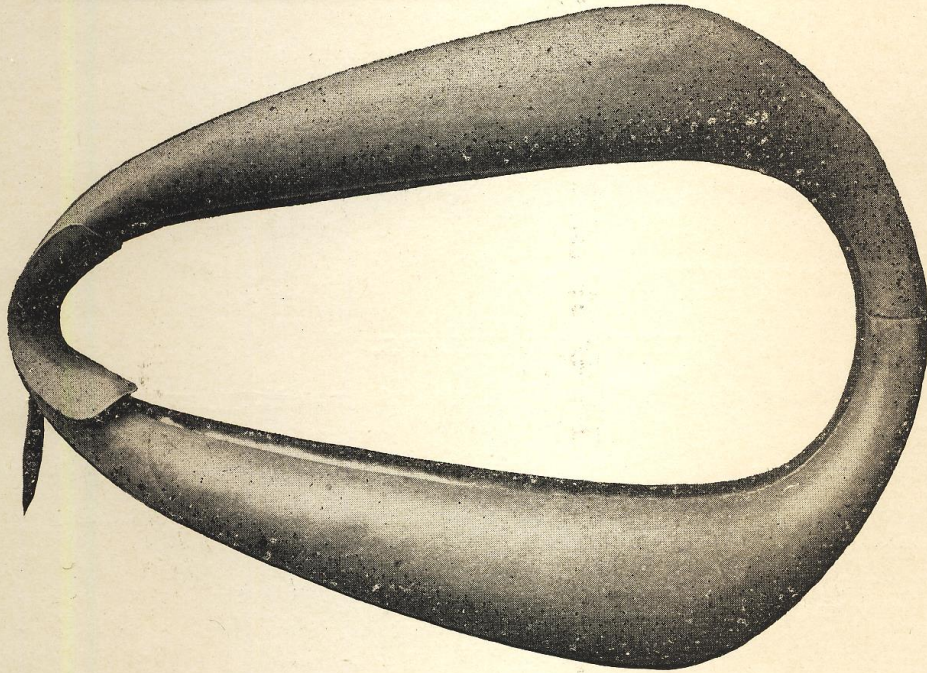
NOTE.

We make up collars to order at all times, and if you find nothing in this catalogue just like you want, send us your description, and we will be pleased to quote you prices.

We will also cut and make a collar to fit any horse your customers may bring you. Be careful to get proper length and state how wide you want the collar at the draft. Always give inside measurements if you use an old collar to measure by. State if you want a straight, half, or full sweeney collar.

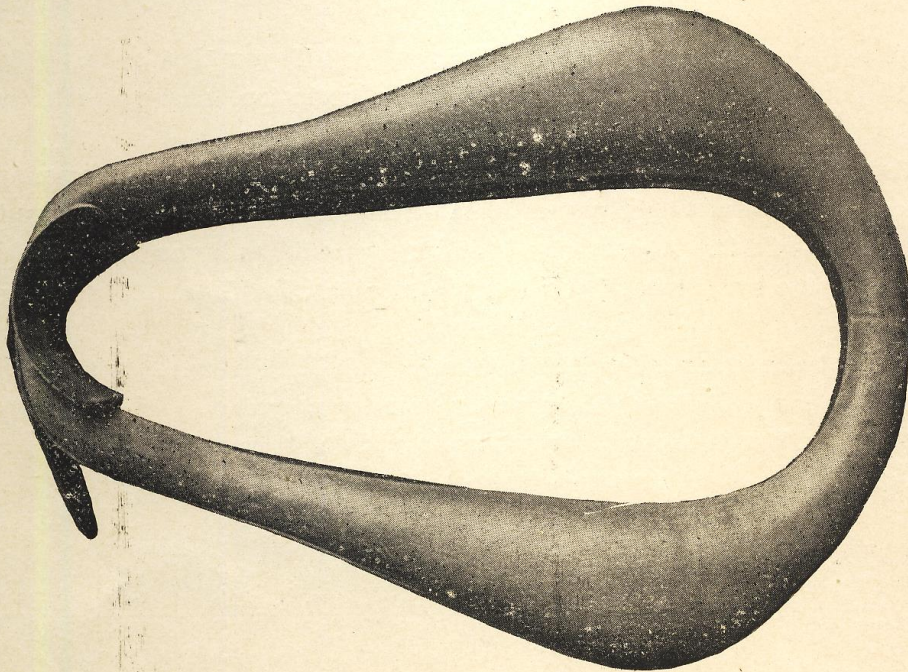
Our collars are noted for their perfect fitting. We have made the cutting and fitting of collars our business for over twenty years. We use only the best shaped blocks to form our collars on and do all work by hand.

Mention size of collars wanted when ordering.



COACH COLLAR.

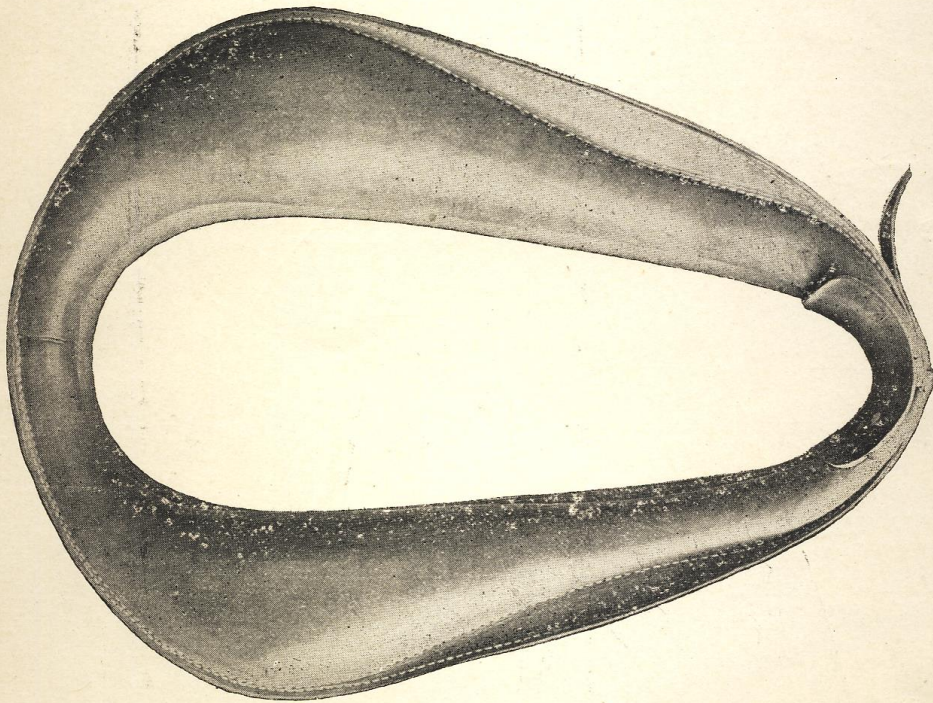
No. 03.—Full back Kip-Russet face or all black as wanted. This is cut from select stock and is a fine collar. Sole leather cap. One inch buckle and strap.



COACH COLLAR.

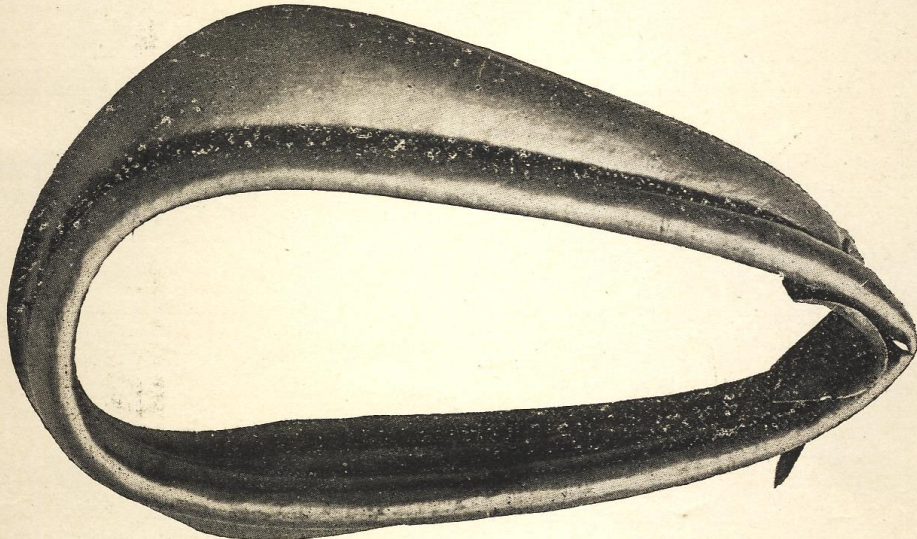
No. 030.—Same as No 03. In half sweeney. Makes a very fine looking collar.

COACH COLLAR.

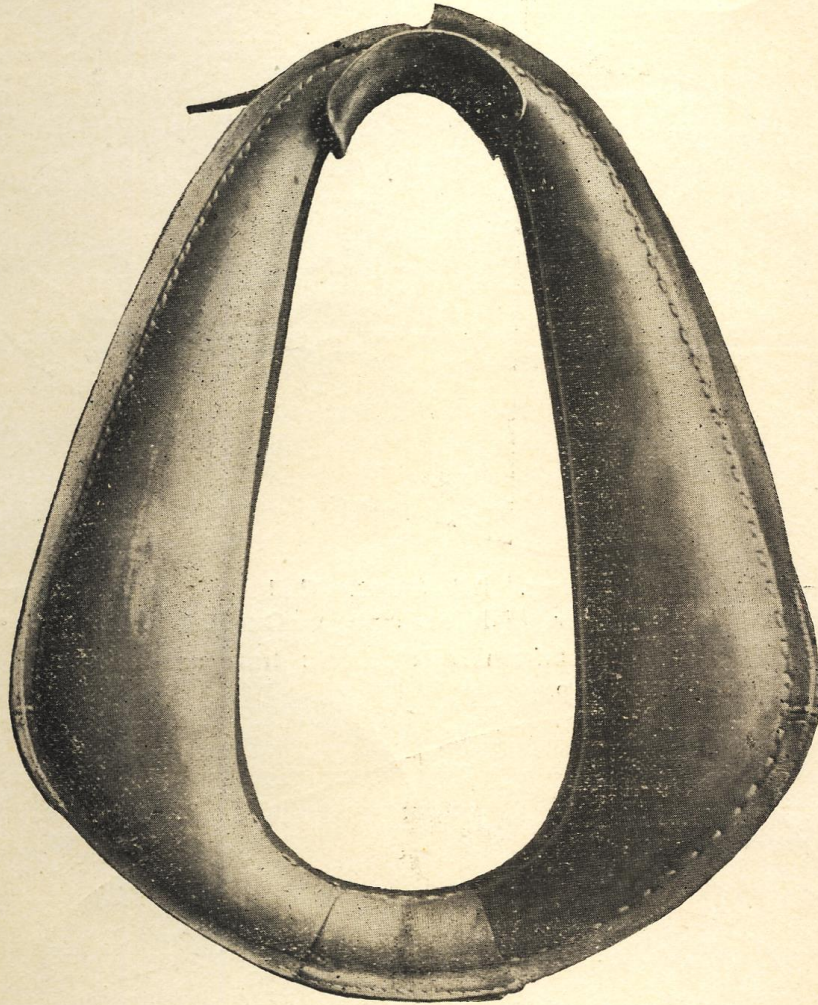


No. 050.—Heavy, half sweeney. All Russet. Full back with two round seams. Double fender. Sole leather cap. One inch buckle and strap. All our Coach Collars are cut from select stock; have one inch buckle and strap, and pressed cap.

BUGGY COLLAR.



No. 01.—Full back. Kip. All black. A well made collar.
No. 02.—Pieced back. Kip. All black.

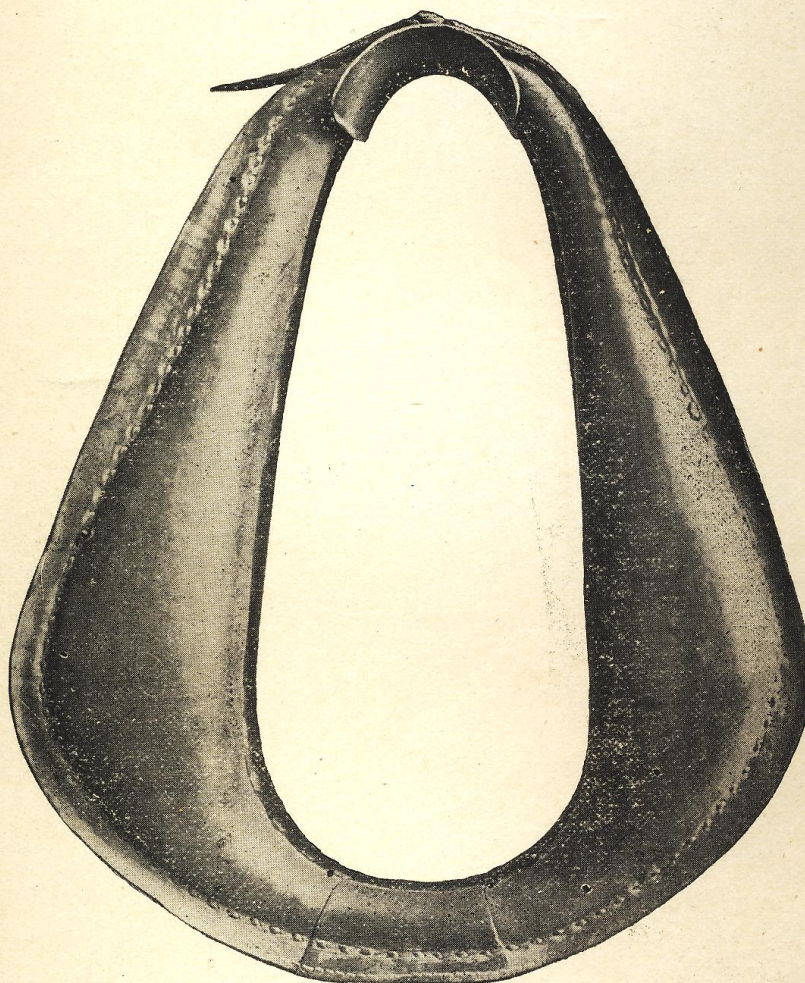


No. 106.

THONG SEWED TEAM COLLARS,

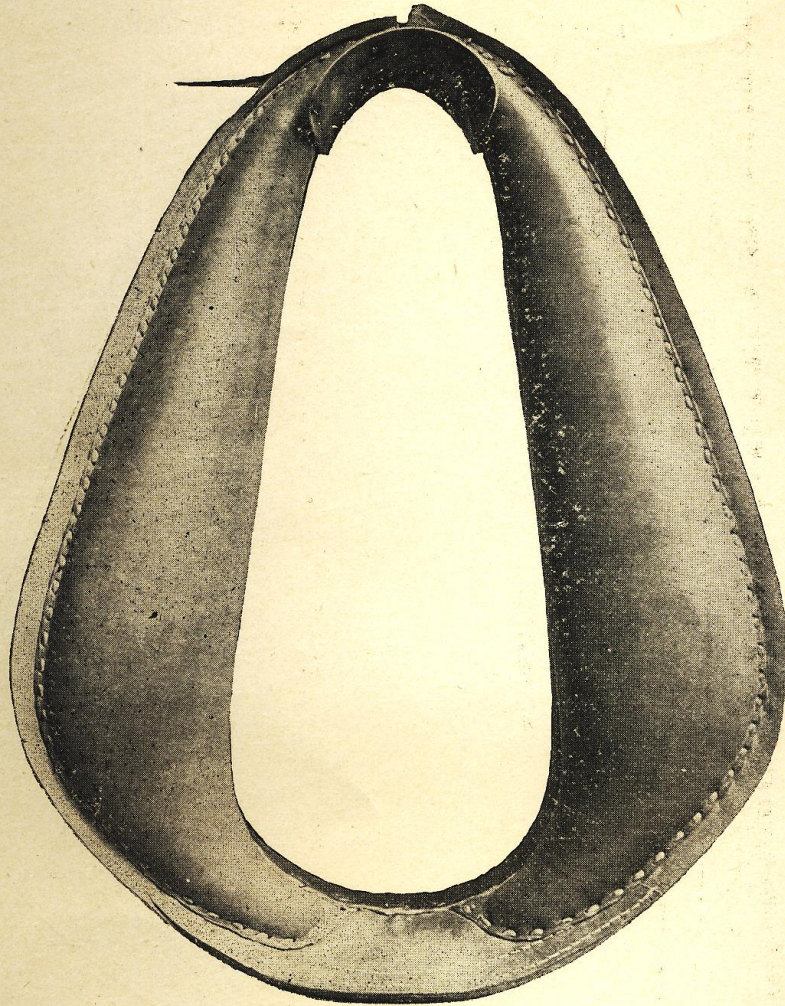
No. 106.—Heavy Imitation Case. Wool faced. Pieced back, full rim. Good hame room. Cut from heavy leather.

No. 666.—Same as No. 106 except made with full back.



No. 116.

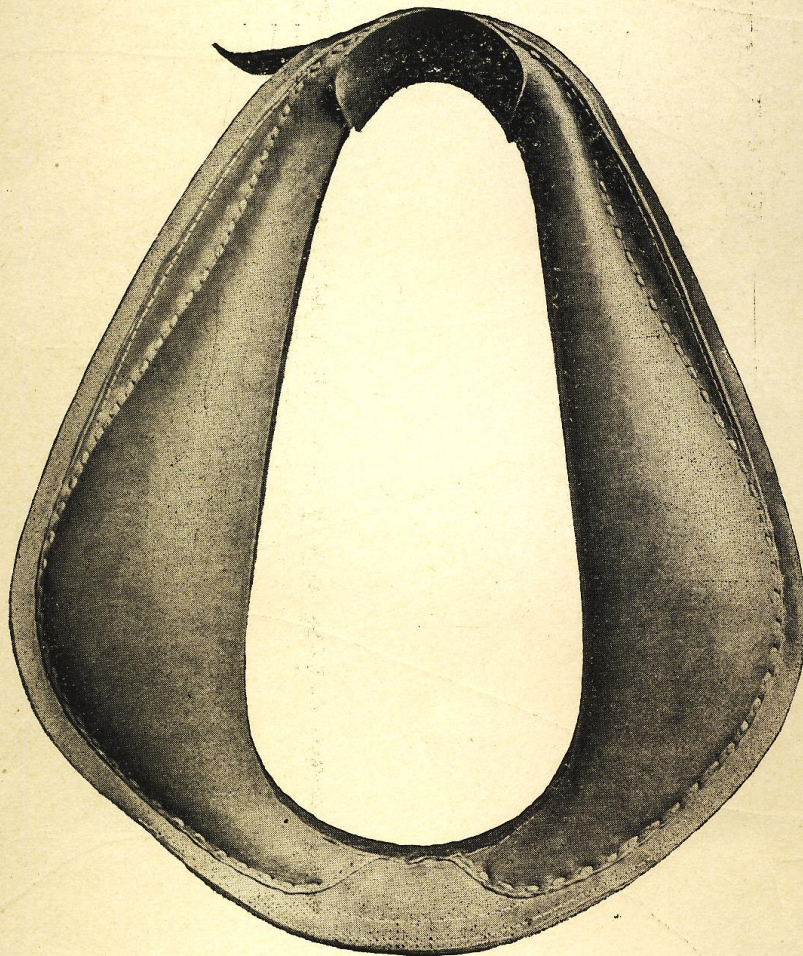
No. 116.—Same as No. 106 except made in half sweeney and the fender is off the face instead of the back. This is a perfect fitting half sweeney collar.



No. 12.

HEAVY THONG SEWED, THROATLESS, TEAM COLLARS.

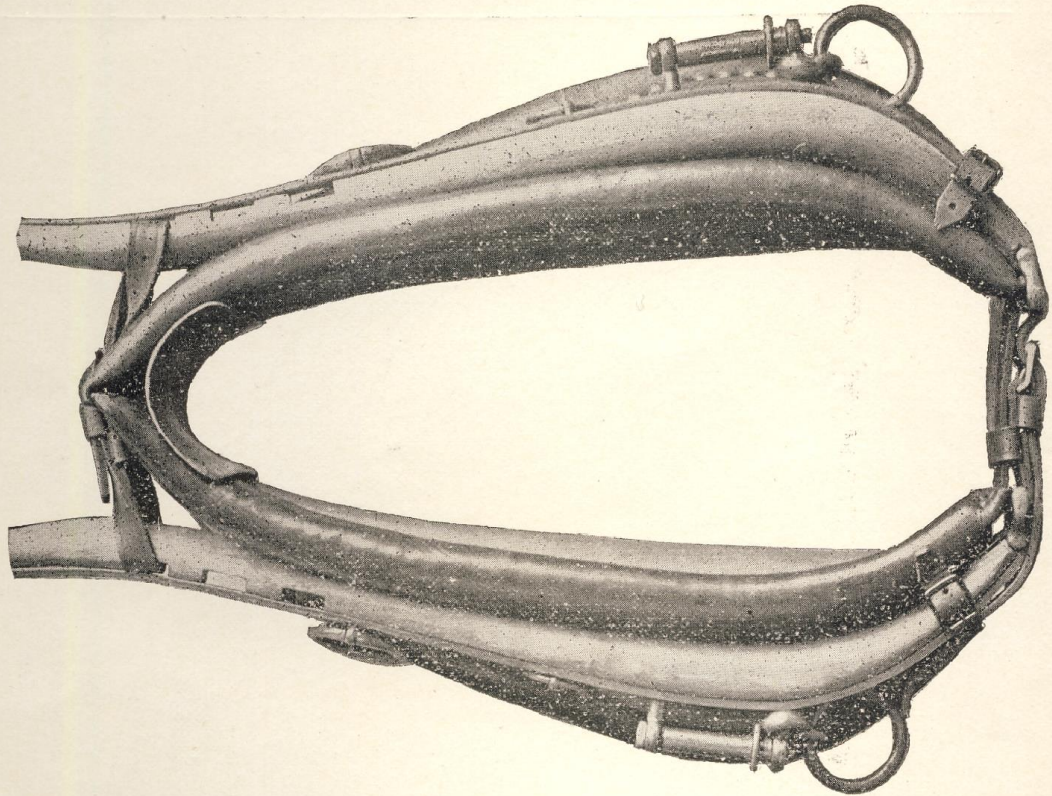
No. 12.—Heavy Imitation Scotch. Full back. Large rim and good hame room. Sole leather cap. One and one fourth inch buckle and strap. Five ply, flexible, leather throat. Hair faced.



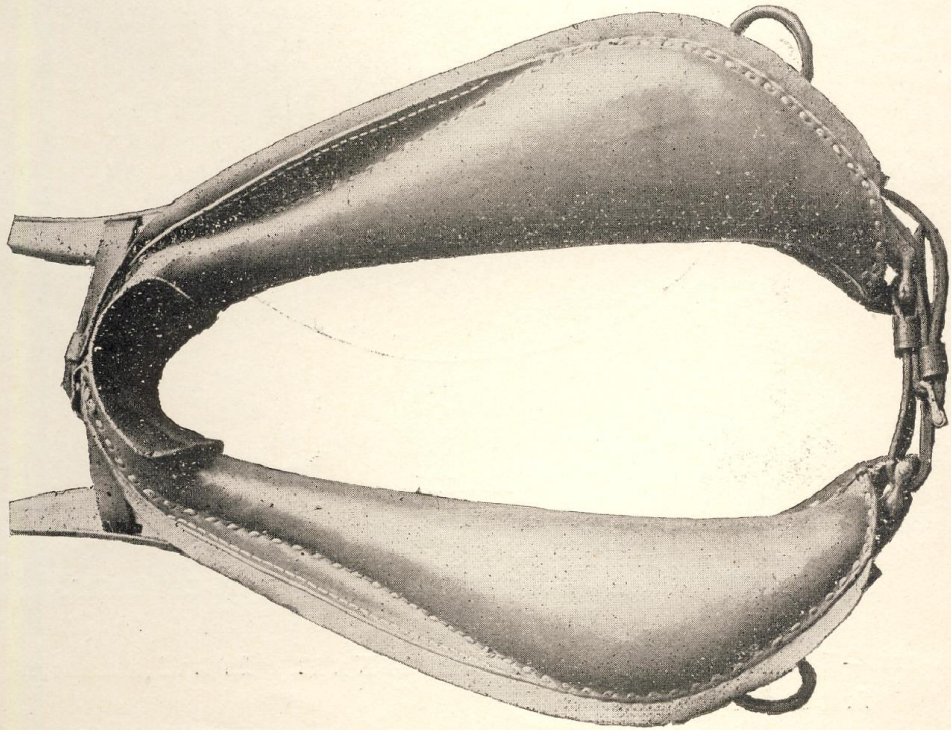
No. 121.

HEAVY THONG SEWED, THROATLESS, TEAM COLLARS.

No. 121.—Heavy Imitation Scotch. Same as No. 12. In half sweeney. A first class collar.



Back View.



Front View.

No. 121. COLLAR. KNOW-THROAT STYLE.

BLAIR "KNOW-THROAT" COLLARS.

(PATENT APPLIED FOR.)

"Know-throat" is the trade mark we use on collars made as shown on the opposite page.

Any grade or style of collar can be changed to a "Know-throat" collar by properly cutting off the throat of the patterns; two straps are then put on each collar just above the lower point of hames to hold collar and hames together. This does away with ever having to take the hames off the collar or unbuckle the collar at the top.

What I claim for this collar is: 1st, that it will wear much longer than other collars as there is no throat to crack and break; 2nd, that it is much less trouble to put on a horse; 3rd, that it will fit a horse with a thick neck or thin neck as the width is regulated by the hame strap being able to always keep the collar fitted properly to the horse's shoulders and neck which will prevent sore and galled shoulders; and, 4th, that the horse pulls better and works with more comfort and ease as each side of the collar works independent of the other; that is, when the horse moves one shoulder forward taking a step the other side is not affected thereby as is the case with a collar having a solid throat. I have tried this collar and find it to be all that I claim for it.

We furnish any of our collars made in "Know-throat" style without extra charge. Prices same as for regular style.

See statements on next page of those who have used this style of collar.

OWEN & LOVELACE CONTRACTING CO.,
GENERAL GRADING CONTRACTORS,
20 BARKER BLOCK, OMAHA, NEB.

August 10th, 1906.

BLAIR HORSE COLLAR Co.,
BLAIR, NEBR.

GENTLEMEN:—

The Collar we got from you made in your "Know-throat" style we find to work well. It fits the horse in the right way—close to the neck. We believe this style collar will wear better than the rigid throat collars as there is no throat to crack and break.

Wishing you success, we remain, yours respectfully,

OWEN & LOVELACE.

—o—

BLAIR, NEBRASKA, August 1, 1906.

This is to certify that I am using "Know-throat" style of horse collars as made by the Blair Horse Collar Company, and find same to be perfectly satisfactory in every respect. My horses pull better and with more comfort, have no sore shoulders, and I find it less trouble to harness with these collars as the hames are fastened to the collar.

L. E. PETERSEN.

—o—

BLAIR, NEBRASKA, August 1, 1906.

TO WHOM IT MAY CONCERN:—

I have seen the Blair Horse Collar Company's "Know-throat" style of collars in practical use and I believe same to be all that they claim for them. Being in the livery business and having handled horses for many years I have been interested in watching the success of this collar. I think it a decided improvement over the old style of collars.

W. G. HARRISON, Mayor of Blair.

OFFICE OF DUGAN & NAYLON,
GENERAL GRADING CONTRACTORS,
OMAHA, NEBRASKA.

July 24, 1906.

BLAIR HORSE COLLAR CO.,
BLAIR, NEBR.

GENTLEMEN:—

We have put your "Know-throat" collars to a very severe test using them in heavy grading work in very hot weather and the result has been all that we could expect. We shall want more of them in the future. With this style of collar we find no trouble to keep the collars fitted properly to the sides of the horse's neck and there is no chance for the horse to choke down, as sometimes happen with the solid throat collars.

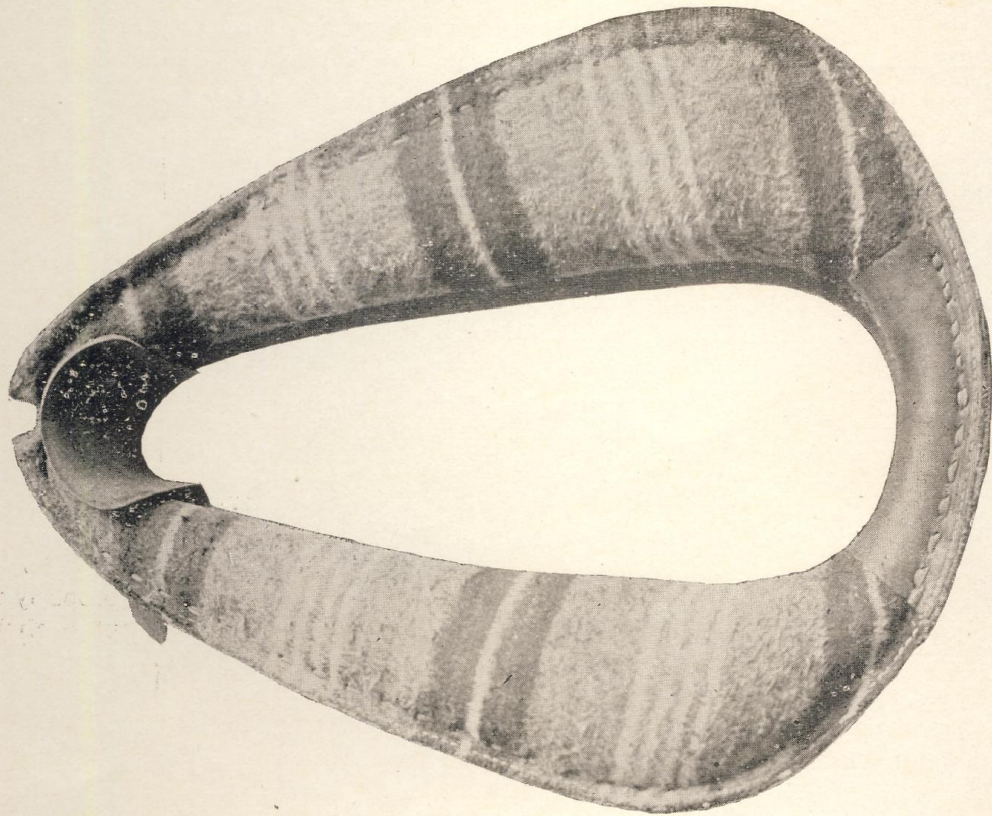
Yours truly,

DUGAN & NAYLON, R. R. Contractors, Omaha, Nebr.

—o—

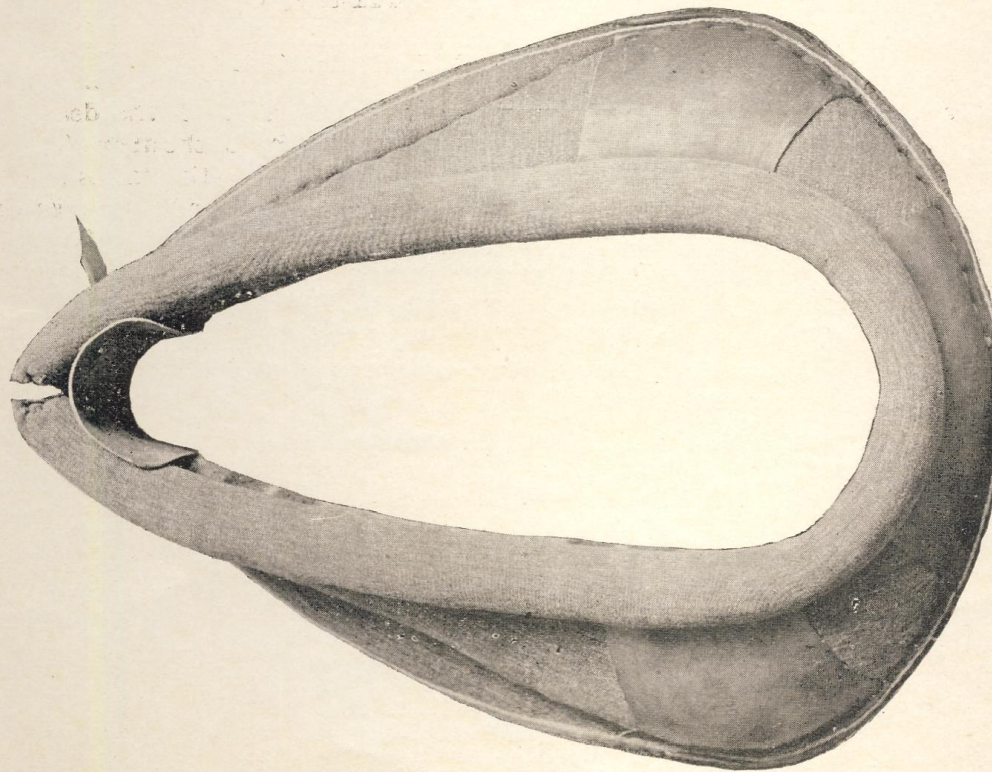
NOTICE TO DEALERS.

We want you to sell the "Know-throat" collars to your customers only under our GUARANTEE—that after 10 DAYS TRIAL if the collar does not prove satisfactory we will take same back and refund to the dealer for same. We know this collar to be all we claim for it, hence the above GUARANTEE. All we ask is that the dealer will see to it that the hames are not too short for the collar and the collar properly fitted to the horse. We will sell these collars to only one dealer in each town.



Front View.

No. 06.—WATER PROOF BLANKET COLLAR.



Back View.

No. 060.—HALF SWEENEY—Otherwise same as No. 06.

The collars shown on the opposite page, No. 06 and 060, are heavy team collars. The material used in their manufacture is heavy water proof Blanket.

We put on extra wide leather hame chafes and long leather throat piece front and back. Double thread sewed middle seam, and double round seam, one thread and one heavy thong. These collars have large rims with plenty of hame room. Pressed cap, $1\frac{1}{2}$ in. buckle and strap sewed on with thong.

We guarantee these collars to be the best heavy team collars ever offered for the money.

We will ship a sample order of these, or any of the collars in this catalogue at terms and prices quoted with the privilege of returning goods if not as represented, at our expense.

—o—

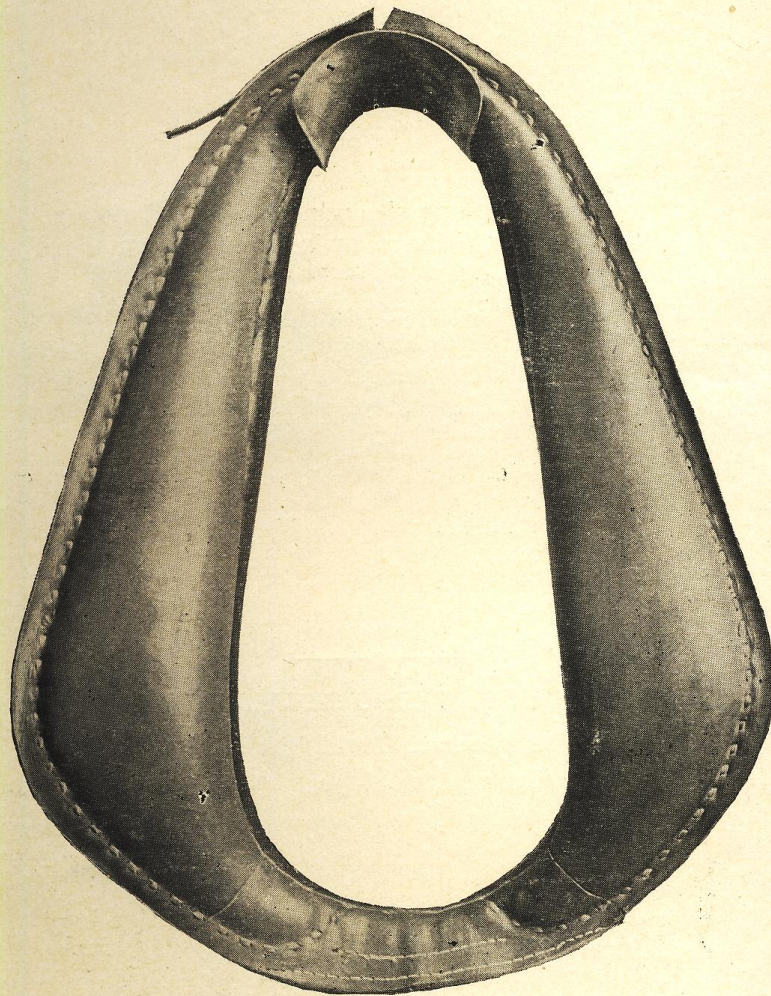
OUR LOWEST PRICED THONG SEWED TEAM COLLARS.

No. 006.—Light imitation case, wool-faced, pieced back, full rim.

No. 926.—Medium imitation case, wool-faced, pieced back, full rim.

No. 936.—Half sweeney, medium imitation case, wool-faced, pieced back, full rim.

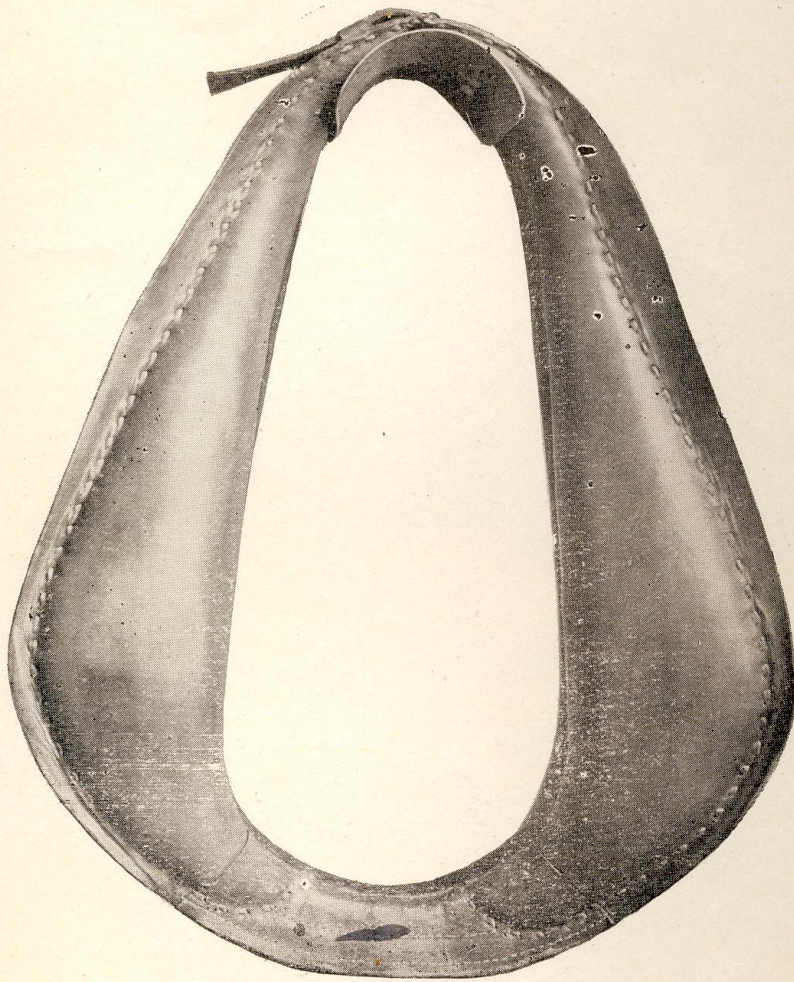




No. 67.

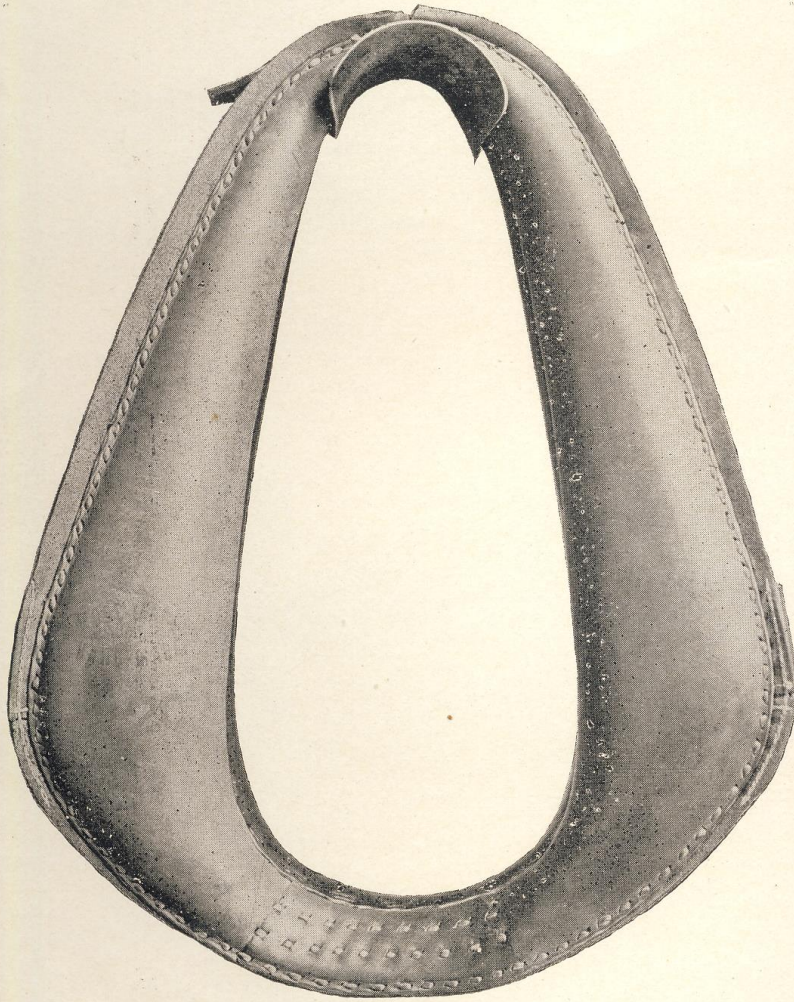
THONG SEWED THROATLESS TEAM COLLARS.

No. 67. Medium weight, imitation case—all kip. Russet face. Pieced back and rim. Flexible leather throat. Curled hair face. Pressed cap.



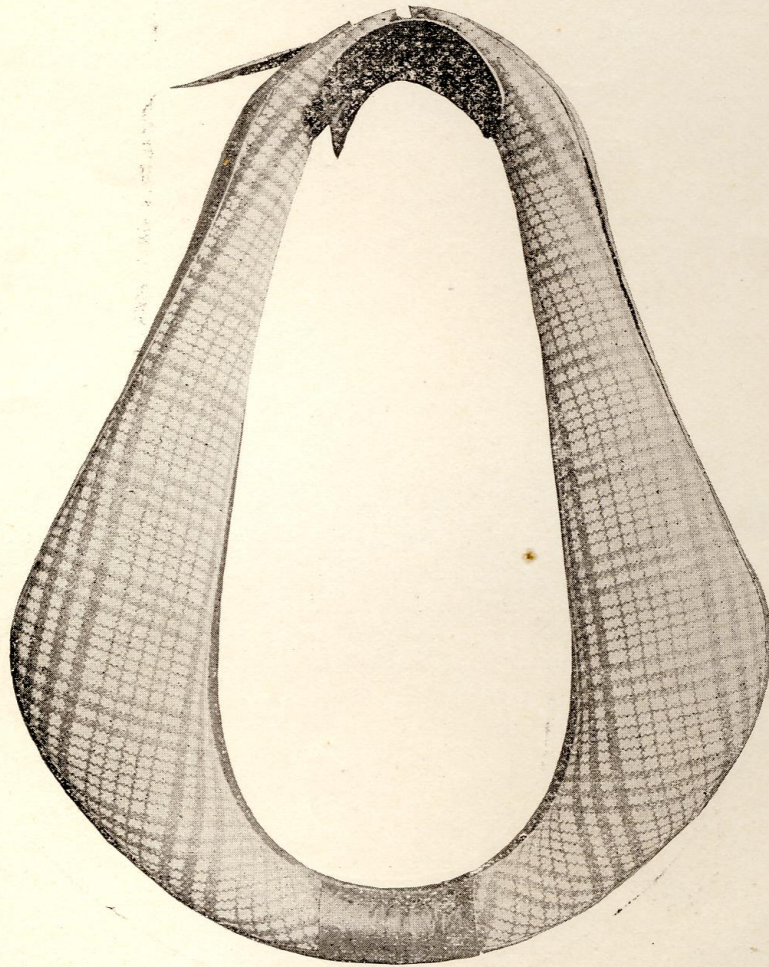
No. 070.

No. 070.—Half sweeney, otherwise same as No. 07. The Nos. 07 and 070 are our leaders for low priced collars.



No. 15.

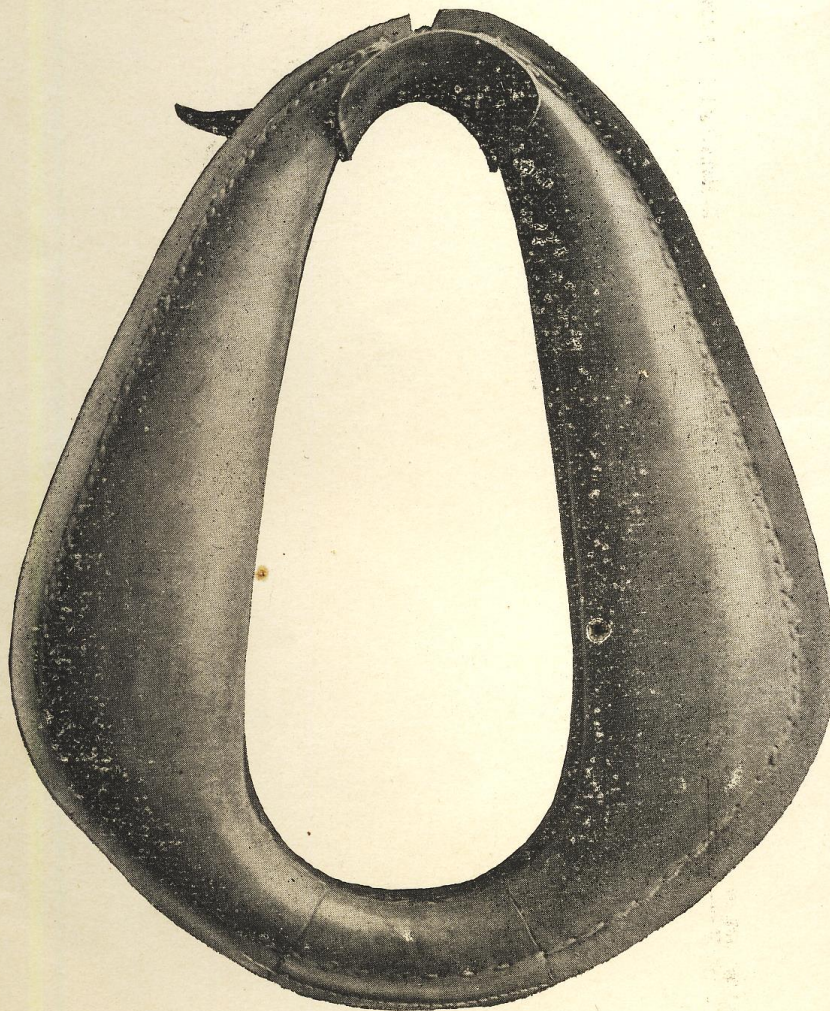
No. 15.—Leather tufted throat, otherwise same as No. 106 on page 4 of this catalogue.



No. 040.

No. 040.—Half sweeney, black split leather rim and back Baker duck face, heavy draft. One inch buckle and strap.

No. 04.—Straight collar. Otherwise same as No. 040.

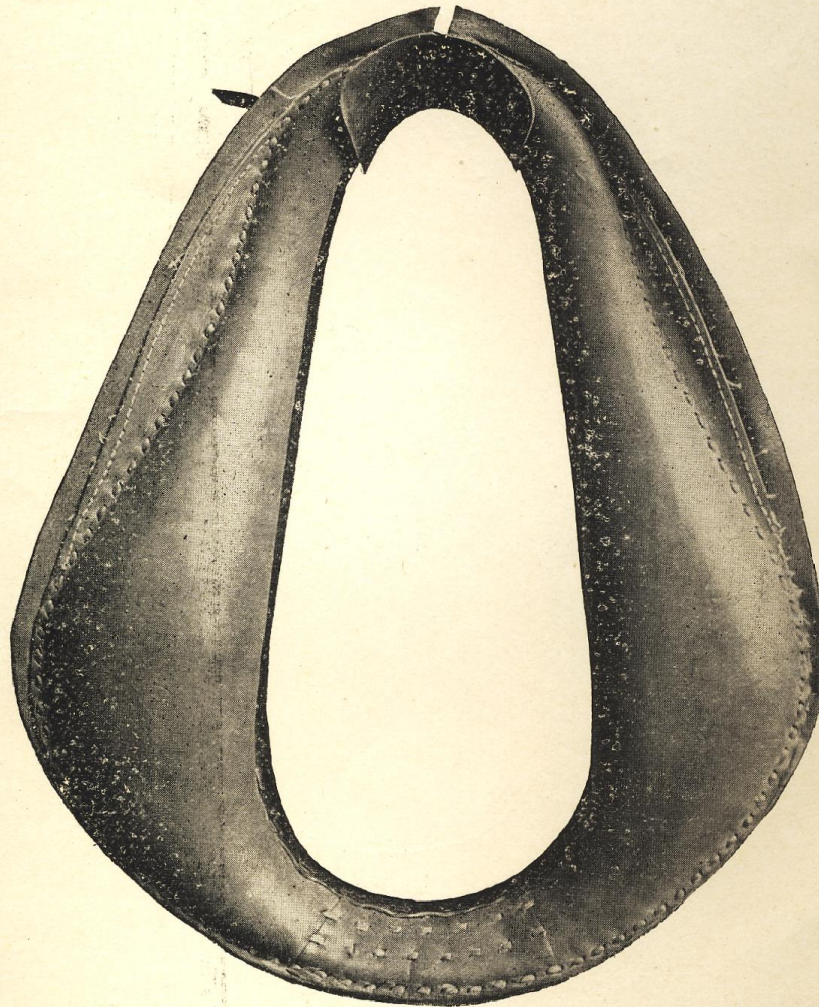


No. 334.

CURLED HAIR FACE, HEAVY TEAM.

No. 334.—Heavy Imitation Scotch. Curled hair face with innerliner. Full back. Large rim. Sole leather pad. Thong sewed.

No. 34.—Solid leather tufted throat. Otherwise same as No. 334.

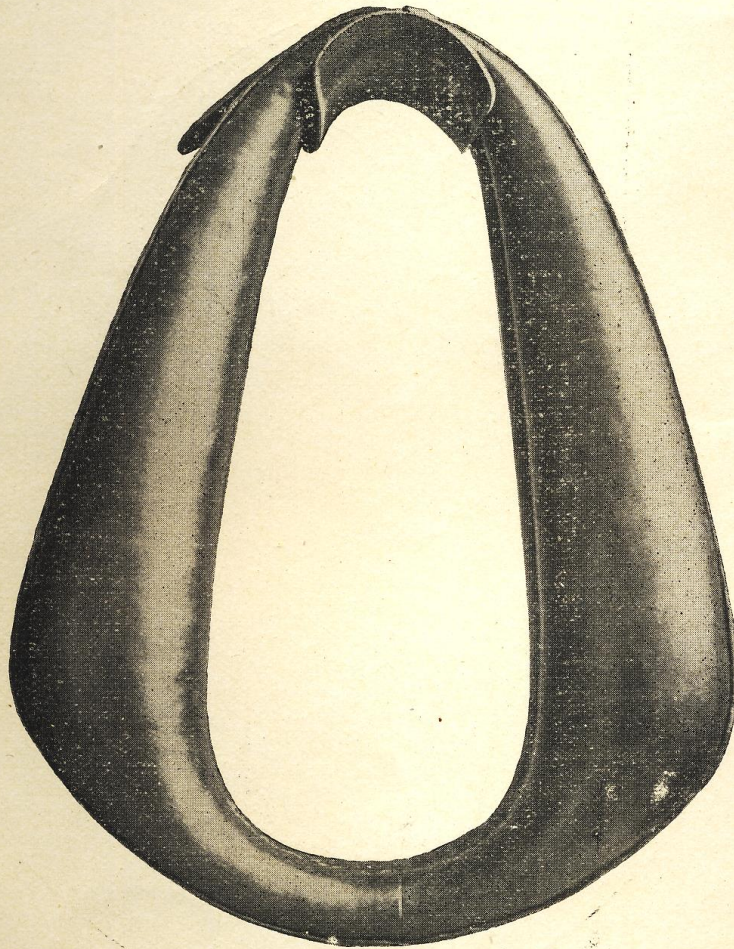


No. 434.

CURLED HAIR FACE, HEAVY TEAM.

No. 434.—Half sweeney, heavy Imitation Scotch. Curled hair face with inner liner. Full back and solid leather tufted throat. Thong sewed. Large rim. Sole leather pad.

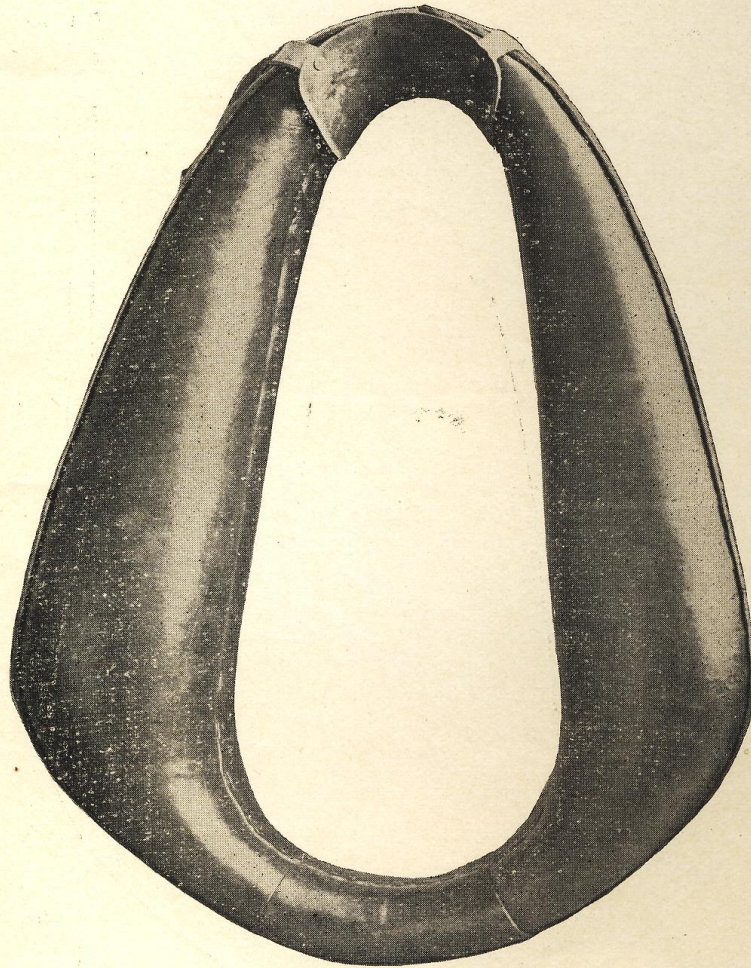
No. 34 1-2.—Long straw stuffed throat. Otherwise same as No. 434.



No. 08.

CONCORD WOOL COLLARS.

No. 08.—Concord Wool. All Black. Full rim. Pieced back with hame chafe. Thong sewed. Sole leather cap. One and one-eighth inch buckle and strap sewed on with thong.

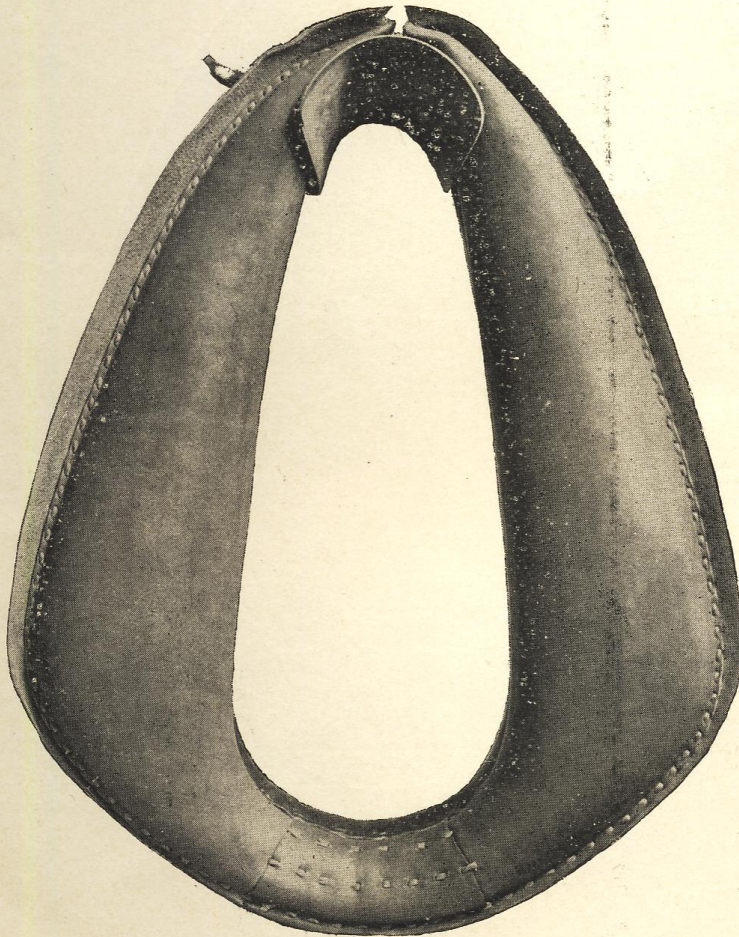


No. 09.

BLAIR CONCORD WOOL COLLARS.

No. 09.—Blair Concord Wool Collar. Heavy. All Black. Whole back and rim. Heavy thong sewed. Large rim and hame room. Sole leather pad with straps. Long 14 inch billet sewed on Concord style. Wide throat piece. One of our best collars.

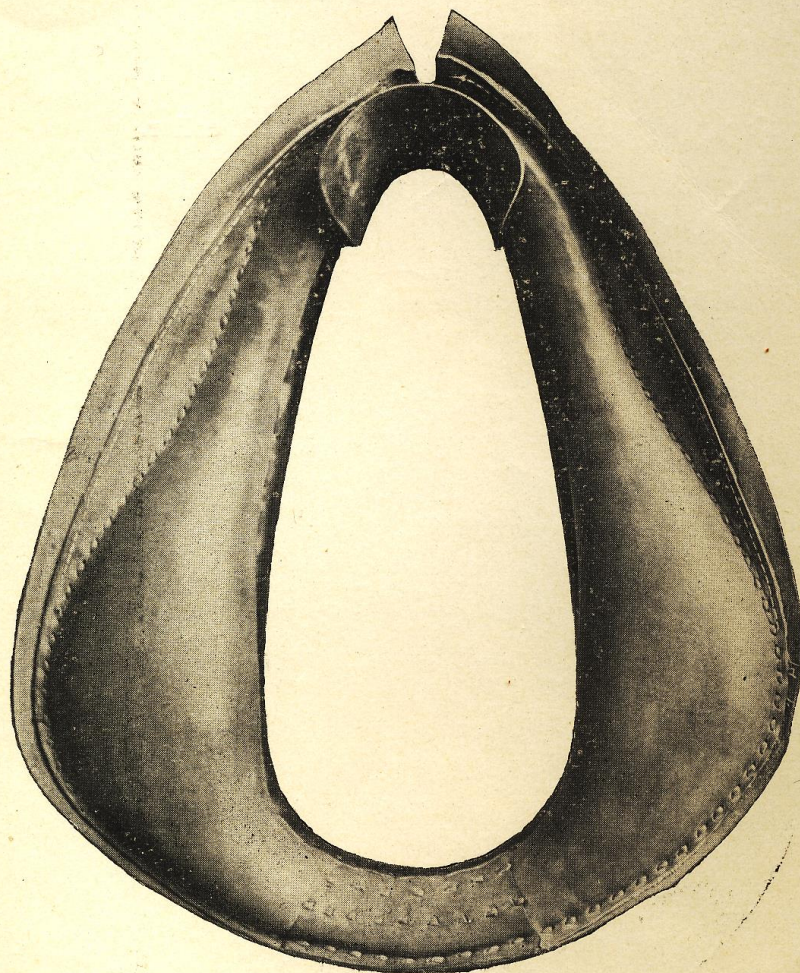
No. 206.—Blair Concord Wool Collar. Extra heavy. Black rim and back. Russet face. Heavy thong sewed. Large rim and hame room. Sole leather pad with straps. Long 14 inch billet sewed on Concord style. Wide throat piece. One of our best collars for railroad grading and heavy team work.



No. 401.

EXTRA HEAVY HAIR FACED COLLAR.

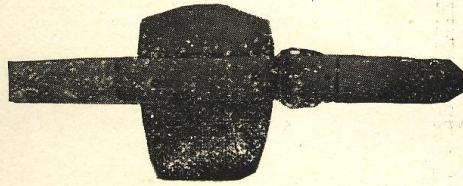
No. 401.—Very heavy draft and rim. Large hame room. We used in this job only heavy leather, with large No. 4 sole leather pad. Solid leather tufted throat. A fine collar for large, heavy draft horses.



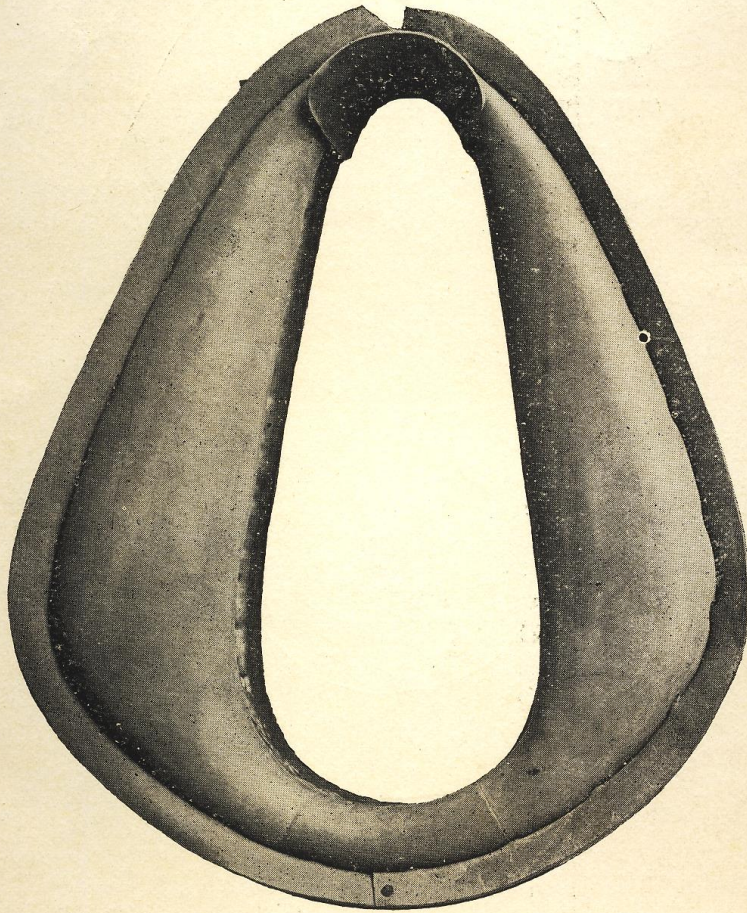
No. 40.

CURLED HAIR FACE.

No. 40.—Extra heavy Hair face. Very heavy draft and rim. Large hame room. We make this collar in full or half sweeney, as ordered. It should be used on all large heavy draft horses. We used in this job only heavy leather. Large No. 4 pressed pads. A perfect fitting and wearing collar. No better collar offered for sale anywhere.



Double cap with 14 inch strap used on No. 307 collar.

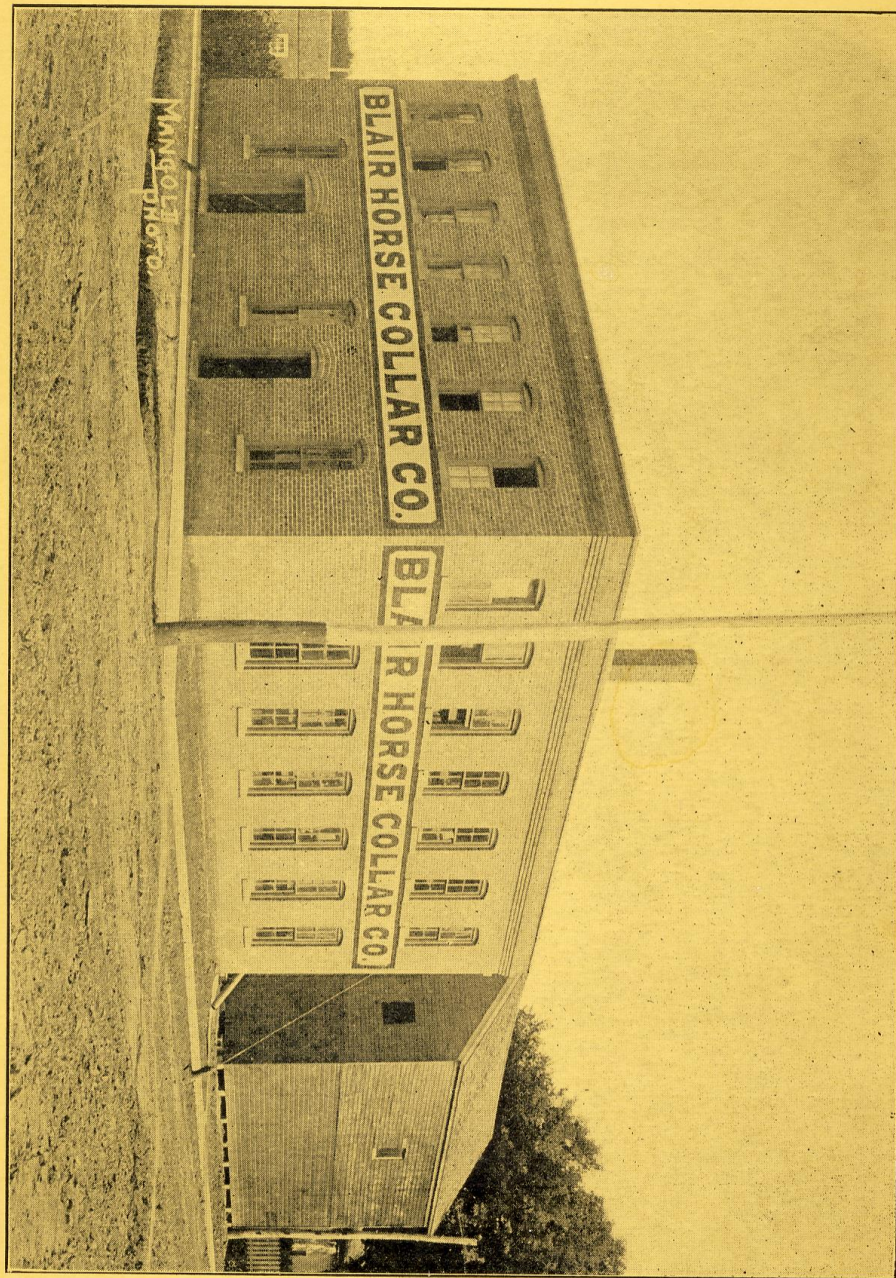


No. 306.

No. 306.—Extra heavy Scotch Case Collar. Harness leather casings, $1\frac{1}{4}$ inch fender. Large rim. Good hame room. A good collar for railroad and other heavy work. When ordered, we make this collar in narrow width for perfect fitting on mule teams.

No. 07.—Same as 306 only with 14 inch billet and extra cap on top. Billet and buckle set low down and cased on. A first class job.

OUR FACTORY BUILDING.



OFFICERS AND DIRECTORS.

E. R. STEWART, M. D., Pres.

F. H. CLARIDGE, Vice-Pres.

Cashier Banking House A. Casterter.

CHAS. ROSS, Sec'y and Mgr.

C. C. CROWELL, JR.,

Vice-Pres Crowell Lumber & Grain Co.

D. Z. MUMMERT, Treas.

Cashier Citizens State Bank.

C. A. SCHMIDT,

Cashier Blair National Bank.

ED MATTHIESEN,

Clothing, Gents' Furnishings.

